

## **SPRINGLESS TRAMPOLINE WITH CONTRASTING EDGE**

### **FIELD OF INVENTION**

- 5 The invention relates to a trampoline for sporting and/or recreational use which is soft-edged relative to conventional trampolines which support the mat of the trampoline via a solid peripheral frame and exposed springs between the frame and the mat.

### **BACKGROUND**

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US patent 6,319,174 discloses a form of soft-edged trampoline in which the mat of the trampoline is supported by a plurality of resiliently flexible rods received in a frame of the trampoline at the lower ends of the rods and coupled to the periphery of the bouncing mat of the trampoline at their upper ends, and which avoids the need for a solid frame about the exterior of the bouncing mat and exposed springs between the frame and periphery of the mat.

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PCT International Application WO 03/043704 discloses a form of such a soft-edged trampoline in which the upper ends of the resiliently flexible rods are coupled to the periphery of the mat via fittings having a cavity on the underside of the fittings into which engage ball-shaped upper ends of the rods.

### **SUMMARY OF THE INVENTION**

- 25 The invention provides an improved or at least alternative form of such a soft-edged trampoline.

In this specification (including claims) the term "trampoline" is intended to extend to smaller trampolines commonly referred to as rebounders also, as well as larger trampolines of all sizes.

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In broad terms in one aspect the invention comprises a trampoline including  
a flexible mat,

a plurality of resiliently flexible rods each having a lower end retained in a  
frame of the trampoline and an upper end coupled to the periphery of the flexible mat,

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a region of contrasting colour to the colour of mat about a peripheral portion of  
the mat at or adjacent the peripheral edge of the mat.

In one form said region of contrasting colour may include a substantially continuous line  
10 or lines around said peripheral edge portion of the mat, such as a single line, a zig-zag  
line, a sinusoidal line and/or a multiple number of substantially continuous lines which  
may be concentric, around said peripheral edge portion of the mat.

#### **BRIEF DESCRIPTION OF THE DRAWINGS**

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Preferred forms of trampoline are described with reference to the accompanying  
drawings by way of example and without intending to be limiting, wherein:

Figure 1 is a perspective view of a preferred form trampoline,

Figure 2 is a side view of the trampoline of Figure 1,

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Figure 3 is a plan view of the trampoline of Figures 1 and 2,

Figure 4 is a close up or detail view of a part of the periphery of the mat of the  
trampoline of Figures 1 to 3,

Figure 5 is a perspective view of a second preferred form trampoline,

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Figure 6 is a close up or detail view of a part of the periphery of the mat of the  
trampoline of Figure 5,

Figure 7 is a perspective view of a third preferred form trampoline,

Figure 8 is a close up or detail view of a part of the periphery of the mat of the  
trampoline of Figure 7,

Figure 9 is a perspective view of a fourth preferred form trampoline,

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Figure 10 is a close up or detail view of a part of the periphery of the mat of the  
trampoline of Figure 9,

Figure 11 is a perspective view of a fifth preferred form trampoline,  
Figure 12 is a close up or detail view of a part of the periphery of the mat of the  
trampoline of Figure 11,  
Figure 13 is a perspective view of a sixth preferred form trampoline, and  
5 Figure 14 is a close up or detailed view of a part of the periphery of the mat of  
the trampoline of Figure 13.

#### DETAILED DESCRIPTION OF PREFERRED FORMS

- 10 Referring to Figures 1 to 3, the preferred form trampoline comprises a flexible mat 1 on  
which users may bounce, a plurality of resiliently flexible rods 2, and a base frame 3.  
The preferred form trampoline shown is circular in shape but the trampoline could be of  
any other desired shape such as oval, square, rectangular or similar.
- 15 The base frame of the preferred form trampoline comprises a circular beam 4 typically  
formed of steel or aluminium for example, which may be supported from the ground by  
legs 5.

The rods 2 are typically fibreglass rods but may alternatively be formed of spring steel  
20 for example. The lower ends of the rods are retained by the base frame 3. The lower  
ends of the rods are coupled to the circular beam, or a base frame of the trampoline of  
any other form, in any suitable way. For example the lower ends of the rods 2 may enter  
into tubular holders 7 fixed to the outside of the circular beam 4 as shown, or  
alternatively an interior face of the beam 4, or which alternatively again maybe mounted  
25 in apertures through the circular beam 4. The upper ends of the rods 2 are coupled to  
the mat 1 about the periphery of the mat, as described in WO 03/043704 or US patent  
6,319,174 for example, or in any other suitable way. For example the upper ends of the  
rods may connect to fittings coupled to the peripheral edge the mat. The mat, which is  
typically heavy canvas or a woven synthetic material, may be doubled back upon itself  
30 and fixed by stitching for example about the periphery of the mat to form a continuous  
pocket extending about the periphery of the mat. Fittings which retain the upper ends of

the rods 2 may be loosely captured within the pocket, or alternatively may be stitched to the mat within the edge pocket, or mechanically fastened to the mat via rivets for example.

- 5 In accordance with the invention a region of a high visibility colour, contrasting to the colour of the mat, is provided around the peripheral edge of the mat. In the trampoline of Figures 1 to 4 the region of contrasting colour is composed of three continuous and concentric lines 9 as shown. Each line may be formed by a circular length of a second material of a colour which is highly contrasting relative to the colour of the mat which is
- 10 typically a dark colour such as black, fixed to the surface of the mat about the peripheral edge of the mat. The three circular lengths of material are preferably each stitched to the mat by concentric stitch lines 8 as shown in Figure 4, but in an alternative form may be bonded to the mat by an adhesive for example.
- 15 Figures 5 and 6 show a trampoline in which the region of contrasting colour is composed of two concentric lines 10, which may again be formed by lengths of material stitched to the upper surface of the mat.

- Figures 7 and 8 show a trampoline which the region of contrasting colour is formed by a
- 20 single wider line 11 of a second material preferably stitched about the periphery of the mat, which is in the example shown wider than the individual lines of the embodiments of Figs 1 to 4 and 5 to 6.

- Preferably the colour of the high visibility peripheral edge of the trampoline is a colour
- 25 which both contrasts strongly to the colour of the mat itself, and is highly visible. For example where the mat is formed of a material which is black as is typical, the highly contrasting visual edge may be formed in red, yellow, orange, pink or similar. The colour may optionally be an iridescent fluorescent or reflective colour for example where the trampoline matt is light grey for example, the visual edge should be of a
- 30 colour which is highly visible in contrast to the colour of the mat.

Figures 9 and 10 show a further embodiment in which the region of contrasting colour is formed by a single generally sinusoidal line about the periphery of the mat of the trampoline as shown. Instead of a single sinusoidal line 12, two or three parallel or overlapping sinusoidal lines of a contrasting material or colour may be provided.

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Figures 11 and 12 show an embodiment in which the region of contrasting colour is formed a zig-zag line 13. Again two or more zig-zag lines may be provided.

10 In the embodiments above, the line or lines preferably extend fully around the periphery of the mat as shown. However, the line(s) could have a relatively small break, say for example in the order of 10 mm, between two ends of the line(s). A single stitching process could be used to stitch around the outside of the line, around one end of the line, back around the inside of the line, and around the other end of the line.

15 Figures 13 and 14 show a further embodiment, in which the region of contrasting colour is formed by discrete non-continuous areas of contrasting colour spaced about the periphery of the mat. A number of discrete pieces of material 14 of colour contrasting to the colour of the mat and which is very preferably a high visibility colour are provided spaced around the periphery of the mat as shown.

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While the discrete non-continuous areas shown in Figures 13 and 14 are shown as circles, other shapes such as squares, triangles, stars and the like are suitable. Further, letters of the alphabet or numbers could be used, or a plurality of relatively short radial lines could extend inwardly from at or towards the periphery of the mat.

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In the embodiments described above the lines or shapes which form the region of contrasting colour are provided by forming them of a second material which is in turn stitched or otherwise fixed to the mat about the periphery of the mat. Alternatively the region of contrasting colour may be provided by painting such high visibility lines or  
30 other shapes about the periphery of the mat. Alternatively again the periphery of the mat may be woven with threads or strands of a colour which contrasts to the colour of the

balance of the mat, to provide the regions of high visibility colour about the periphery of the mat.

- It is common for the mat to have other stitch lines about the periphery of the mat. For example where the mat is doubled back on itself under the mat and stitched to itself to form a pocket extending about the periphery of the mat as referred to previously, in which fittings which retain the upper ends of the flexible rods are contained or captured, then in the embodiments of Figures 1 to 7 where the lines or line of contrasting colour are formed by a second material stitched to the top of the mat, it is particularly preferred that a line or at least one of the lines of material is stitched over the top of the stitch line through the mat which forms the pocket about the mat, which serves to protect the stitch line through the mat from UV degradation from sunlight, which extends the life of the mat.
- The foregoing describes the invention including preferred forms thereof. Alterations and modifications as will be obvious to those skilled in the art are intended to be incorporated within the scope hereof as defined in the accompanying claims.